

# Nordic Stone



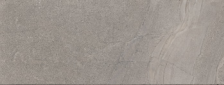

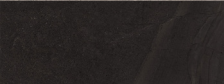
## SPECIFICATION

### Material

Porcelain stoneware. Classified in GROUP BIa UGL con  $E_v \leq 0,5\%$ .  
 Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.



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 Catalog

	COLOR		SIZES & SURFACES	THICKNESS
	Islanda	V2	Matte Rectified (9 mm) 80x160 (31 <sup>1</sup> / <sub>2</sub> "x63") . 60x120 (23 <sup>1</sup> / <sub>2</sub> "x47 <sup>1</sup> / <sub>4</sub> ") 60x60 (23 <sup>1</sup> / <sub>2</sub> "x23 <sup>1</sup> / <sub>2</sub> ") . 30x60 (11 <sup>7</sup> / <sub>8</sub> "x23 <sup>1</sup> / <sub>2</sub> ")  Antislip Not Rectified (9 mm) 30x60 (11 <sup>7</sup> / <sub>8</sub> "x23 <sup>1</sup> / <sub>2</sub> ")	9 mm  20 mm
	Danimarca	V2		
	Norvegia	V2		
	Svezia	V2		
	Finlandia	V2		

### Process certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm<sup>2</sup> to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

### Green building certified environmental sustainability

The tiles in the Nordic Stone collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size \_\_\_\_\_

Finishes \_\_\_\_\_

Color \_\_\_\_\_ Type \_\_\_\_\_



放射性水平A类



EN 14411



# Nordic Stone

## SPECIFICATION



FLOOR



WALL



FACING SYSTEMS



RESIDENTIAL INDOOR



RESIDENTIAL OUTDOOR



PUBLIC INDOOR



PUBLIC OUTDOOR



HEAVY TRAFFIC

### TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev ≤ 0,5%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	PRODUCT VALUES
Sizes	EN ISO 10545-2		7cm ≤ N < 15 cm (mm)    N ≥ 15 cm (%) (mm) Rectified
		Length and width	±0.9    ±0.6 ±2.0    ±0.2 %
		Thickness	±0.5    ±5.0 ±0.5    ±5 %
		Linearity	±0.75    ±0.5 ±1.5    ±0.2 %
		Wedging	±0.75    ±0.5 ±2.0    ±0.2 %
		Warpage	±0.75    ±0.5 ±2.0    ±0.2 %
		Appearance: percentage of acceptable tiles, per lot	95 % min.    95 % min.    -
Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%	< 0,1%
Modulus of rupture	EN ISO 10545-4	Valore medio 35 N/mm <sup>2</sup> min.	45 N/mm <sup>2</sup>
Breakage resistance		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N	2300 N (9 mm) 12500 N (20 mm)
Scratch resistance	EN ISO 10545-6	175 mm3 max.	Average < 150 mm3
Thermal expansion coefficient	EN ISO 10545-8	Declared value	6,8 MK <sup>-1</sup>
Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1	* Resistant
Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1	* Resistant
Resistance to low concentrations of acids and alkali		Declared value	* Resistant
Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value	* Resistant
Resistance to domestic chemicals and additives for swimming pools		UB min.	UA
Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value	* Resistant
Friction coefficient (slipperiness)	EN 16165	Annex A	Declared value
		Annex B	Declared value
	B.C.R.A. - D.M.236/ 89	If needed	> 0,40 Dry / > 0,40 Wet
	ANSI A326.3	If needed	≥ 0,42 Wet



Assessed by Ongreening, this product can potentially contribute to major green rating systems.  
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